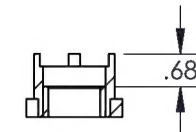
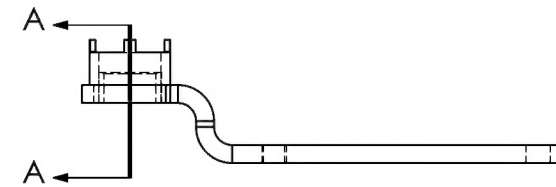
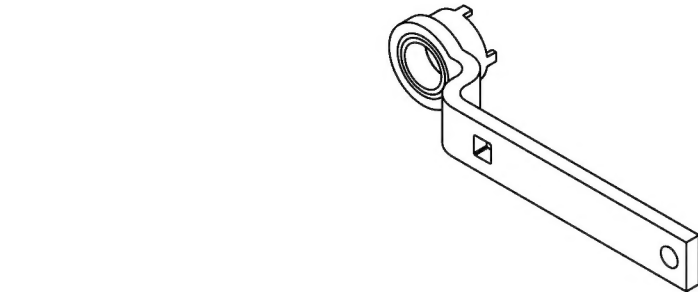
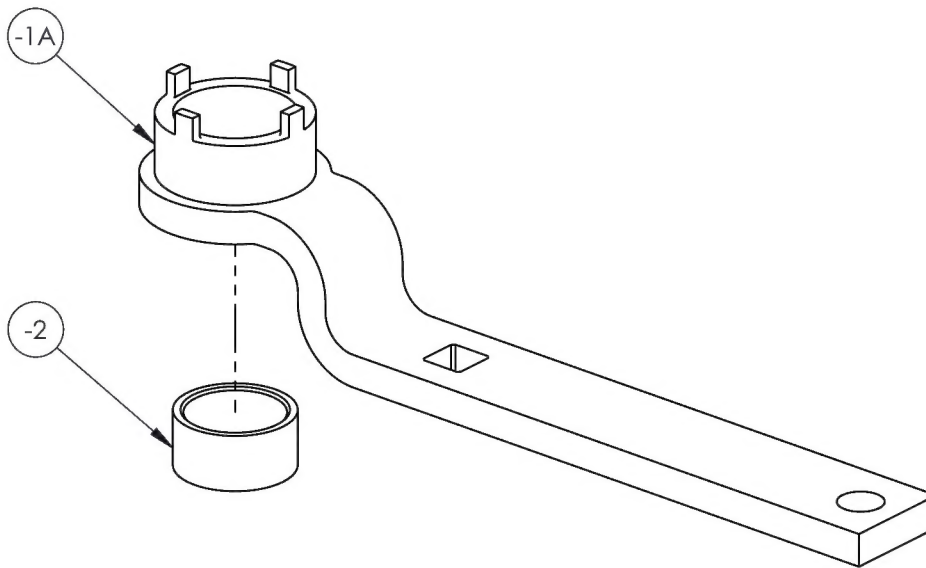


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0207	-1A CH'D MATERIAL WAS 4130 IS 4140/4142. -1B CH'D MATERIAL WAS 4130 IS A36.	8/11/2015	RJC	JAG



SECTION A-A

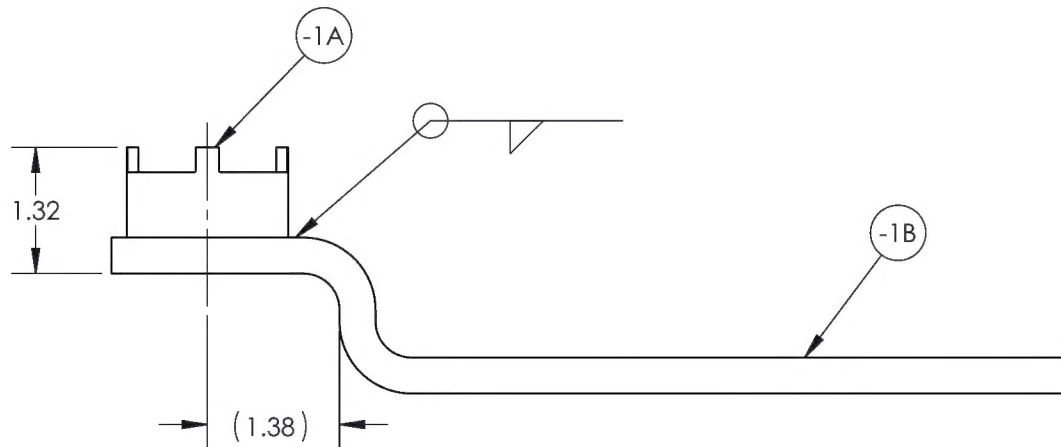
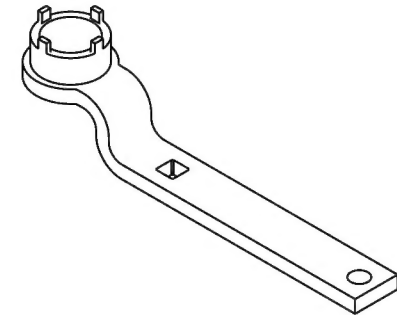
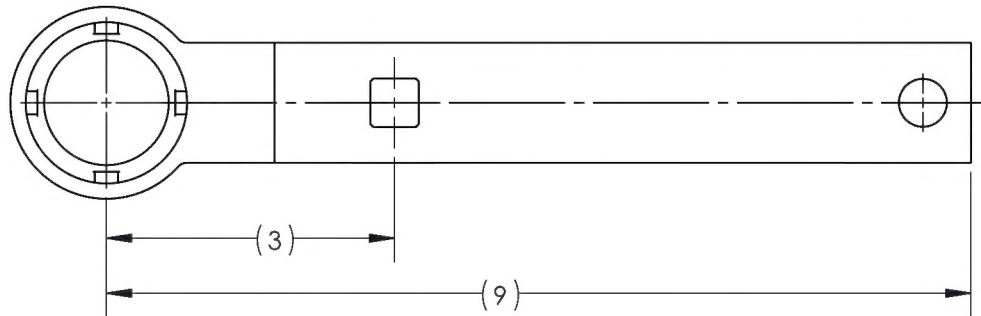
NOTE:  
REF. ROLLS ROYCE T/N: 6795586 REV A.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WRENCH WELDMENT			2
	1		-1A		SOCKET	4140/4142		3
	1		-1B		HANDLE	A36		4
			-2	1	BUSHING	BRASS		5
	ASSY -1							

<b>DART</b> AEROSPACE	
TITLE WRENCH-SPANNER, COMPRESSOR REAR BEARING RETAINER NUT	
DWG NO. RB6795586	REV 2
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .010 FRACTIONS ± 1/64	HEAT TREAT
.XX ± .03 ANGLES ± 1°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	R.R. T63-A-5, YT63-A-5, 3, 1
SCALE 1:2	DATE 8/10/2015
SHEET 1 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



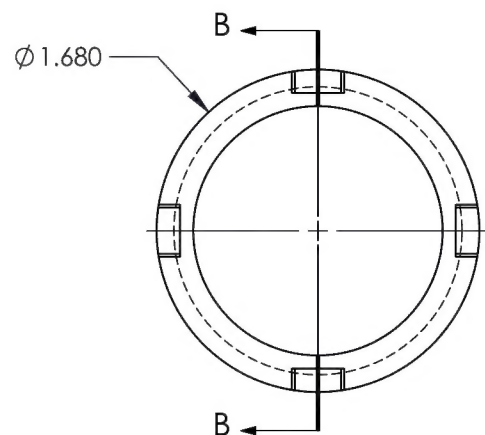
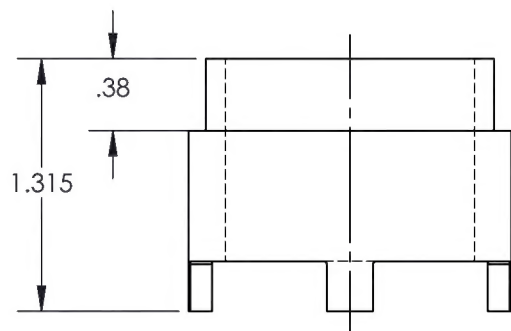
(1)

WRENCH WELDMENT

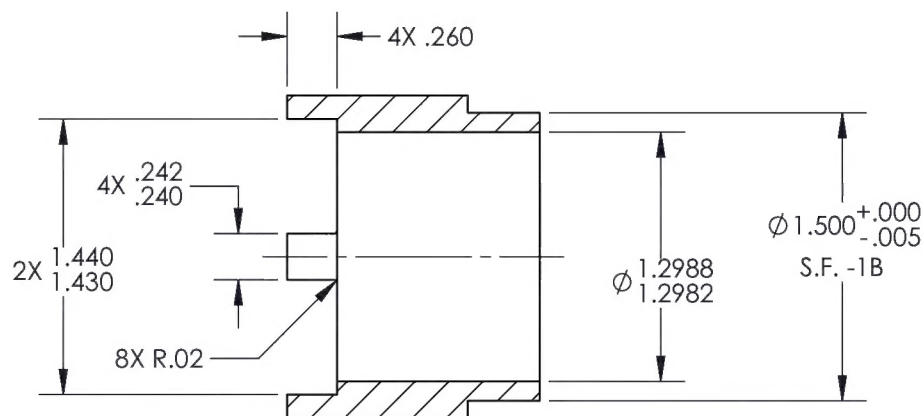
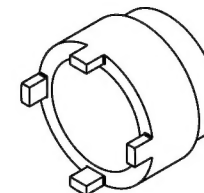
<b>DART</b> AEROSPACE	
TITLE WRENCH-SPANNER, COMPRESSOR REAR BEARING RETAINER NUT	
DWG NO. RB6795586-1	REV 2
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .010 FRACTIONS ± 1/64	HEAT TREAT
.XX ± .03 ANGLES ± 1°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	R.R. T63-A-5, YT63-A-5, 3, 1
SCALE 1:2	DATE 8/7/2015
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0207	-1A CH'D MATERIAL WAS 4130 IS 4140/4142.	8/11/2015	RJC	JAG



(-1A)  
SOCKET

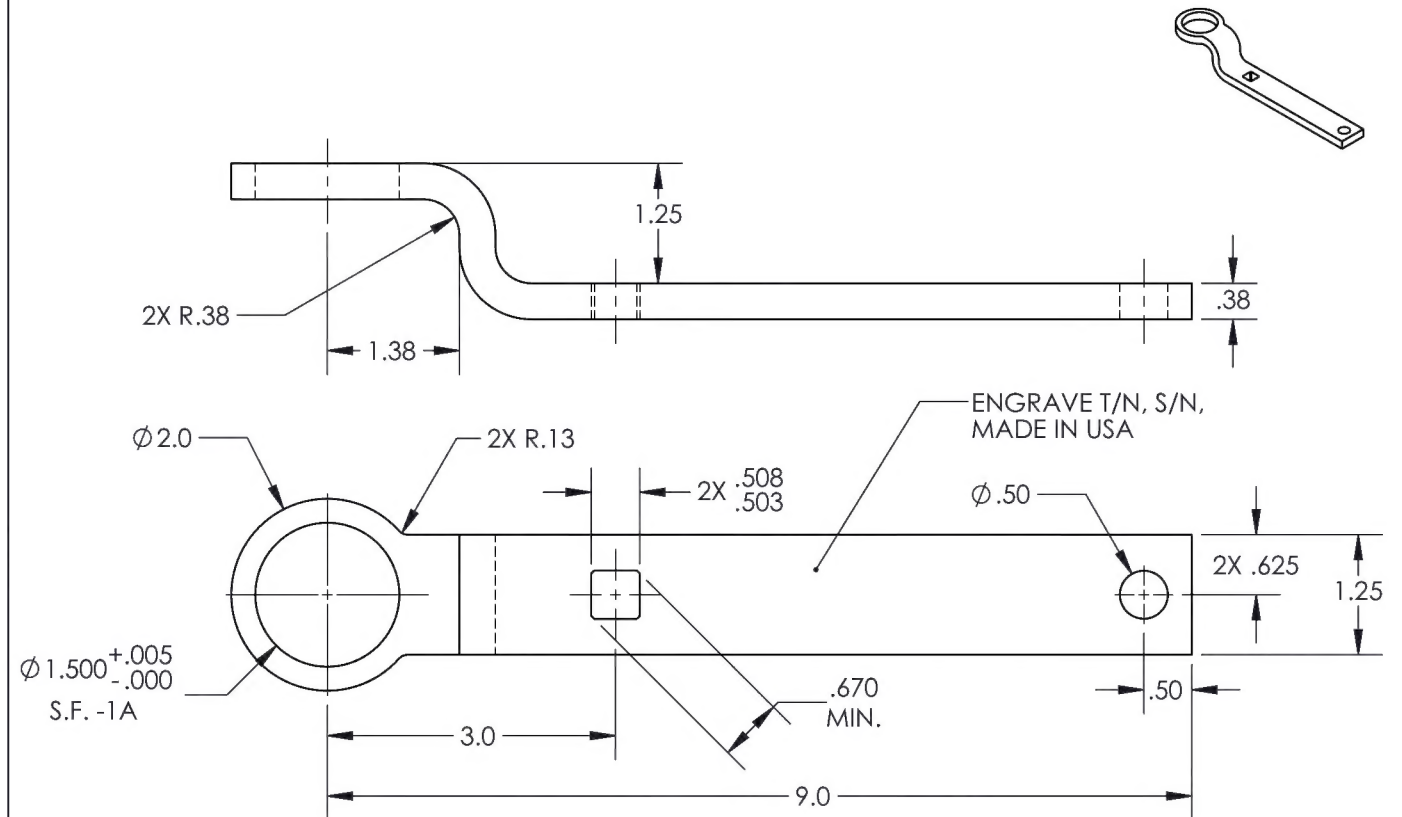
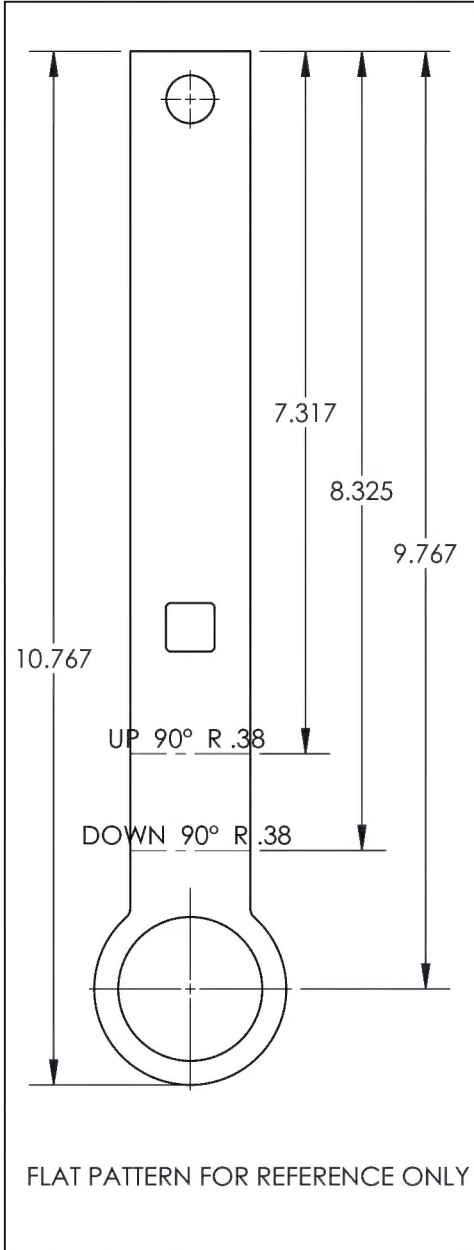


SECTION B-B

<b>DART AEROSPACE</b>	
TITLE WRENCH-SPANNER, COMPRESSOR REAR BEARING RETAINER NUT	
DWG NO. RB6795586-1A	REV 2
MAT'L 4140/4142	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .010 FRACTIONS ± 1/64	HEAT TREAT RC 32-36
.XX ± .03 ANGLES ± 1°	FINISH SEE -1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	R.R. T63-A-5, YT63-A-5, 3, 1
SCALE 1:2	DATE 8/7/2015
SHEET 3 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0207	-1B CH'D MATERIAL WAS 4130 IS A36.	8/11/2015	RJC	JAG



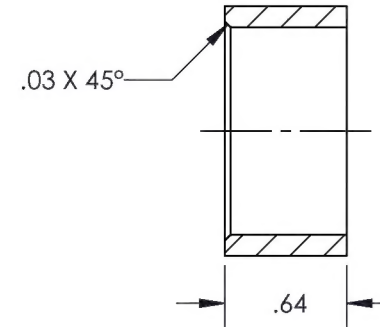
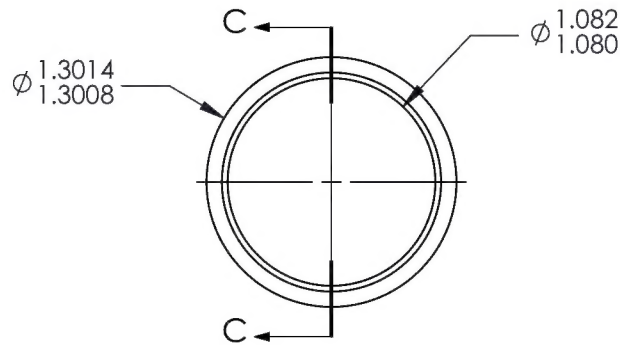
NOTE:  
USE 2 PIECE FIXTURE RB6795586-1B-F TO FORM.

<b>DART AEROSPACE</b>	
TITLE WRENCH-SPANNER, COMPRESSOR REAR BEARING RETAINER NUT	
DWG NO. RB6795586-1B	REV 2
MAT'L A36	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT RC 32-36
.XX ± .03 ANGLES ± 5°	FINISH SEE -1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	R.R. T63-A-5, YT63-A-5, 3, 1
SCALE 1:2	DATE 8/7/2015
SHEET 4 OF 5	

(-1B)  
HANDLE

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION C-C

(-2)

BUSHING

<b>DART AEROSPACE</b>	
TITLE WRENCH-SPANNER, COMPRESSOR REAR BEARING RETAINER NUT	
DWG NO. RB6795586-2	REV 2
MAT'L BRASS	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .010 FRACTIONS ± 1/8	HEAT
.XX ± .03 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	R.R. T63-A-5, YT63-A-5, 3, 1
DATE 8/7/2015	SHEET 5 OF 5